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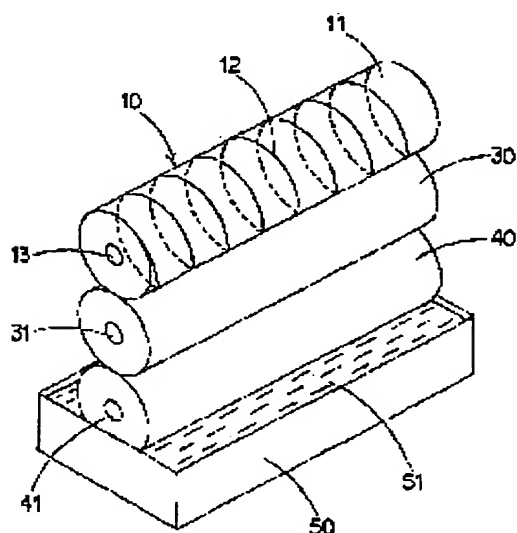
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(54) APPARATUS AND METHOD FOR MANUFACTURING CUSHIONING CORRUGATED FIBERBOARD

(57)Abstract:

PROBLEM TO BE SOLVED: To facilitate a length regulation of a rail by spirally mounting the rail at a glue roller, thereby eliminating a joint of the rails.

SOLUTION: One long rail 12 is spirally wound at a predetermined interval on a roller body 11 of a glue roller 10, and an end of the rail is cut. And, to adhere adhesive liquid (paste) to the rail 12, a squeeze roller 30 and a paste roller 40 as adhesive liquid transfer implements are used. The rollers 10, 30, 40 are inserted at rotary shafts to axial holes 13, 31, 41, respectively, and rotatably supported. The roller 40 is partly dipped in paste 51 of a paste tank 50 to adhere the paste 51 to a surface. The roller 30 is brought into contact with the roller 40 to squeeze excess past adhered to the surface. The roller 10 is set so that the roller 30 is brought into contact with it in such a manner that the paste adhered to it is transferred to the rail 12. Thus, the rail 12 has no joint, and can be easily regulated in its length.



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